

(19) World Intellectual Property Organization
International Bureau



(43) International Publication Date
10 October 2002 (10.10.2002)

PCT

(10) International Publication Number
WO 02/079682 A1

(51) International Patent Classification⁷: **F16L 3/13, 3/22**

(81) Designated States (*national*): CN, US.

(21) International Application Number: PCT/US02/09332

(84) Designated States (*regional*): European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE, TR).

(22) International Filing Date: 27 March 2002 (27.03.2002)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:
2001-092898 28 March 2001 (28.03.2001) JP

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Declarations under Rule 4.17:

- as to applicant's entitlement to apply for and be granted a patent (Rule 4.17(ii)) for the following designations CN, European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE, TR)
- as to the applicant's entitlement to claim the priority of the earlier application (Rule 4.17(iii)) for all designations
- of inventorship (Rule 4.17(iv)) for US only

Published:

- with international search report
- before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments

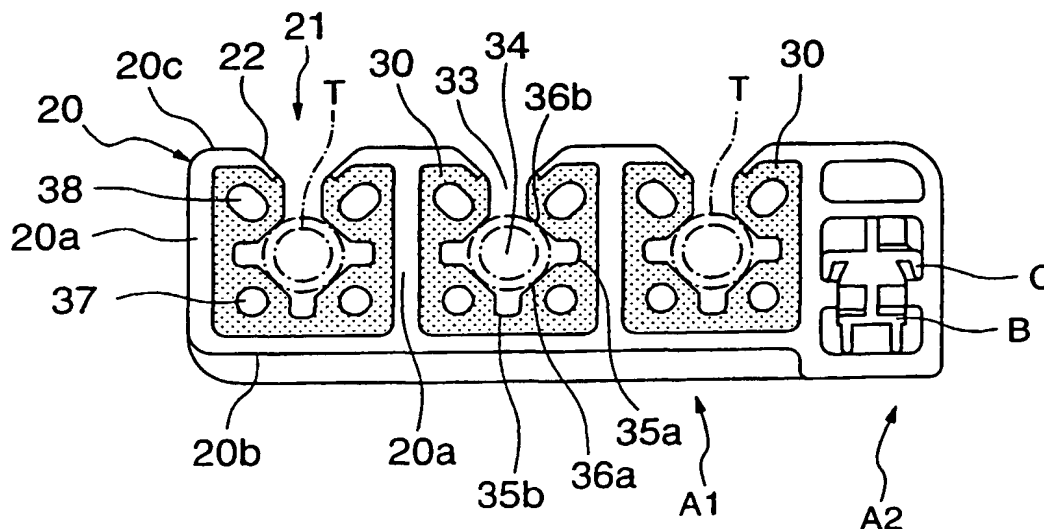
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For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(54) Title: VIBRATION-PROOF CLAMP



(57) **Abstract:** A vibration-proof clamp comprises a housing member (20) having a rectangular housing space, and an elastic tubing-retaining member (30) for holding a tube body T. The elastic tubing-retaining member is housed in the space of the housing member. The tubing-retaining member includes a plurality of inner tubing-retaining surfaces (36a, b), channels (35a, b) provided between the respective adjacent tubing-retaining surfaces, and a plurality of cavities (37, 38) formed within the tubing-retaining member. When the tube body is vibrated and displaced, the cavity and the channel are operable to absorb the displacement of the tube body so as to provide vibration-proof performance.

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VIBRATION-PROOF CLAMP

FIELD OF THE INVENTION

The present invention relates to a vibration-proof clamp used for holding and
5 various types of tube bodies to fix them to an automobile body or the like.

BACKGROUND OF THE INVENTION

Generally, a vibration-proof clamp is used for holding a fuel or brake-fluid
tubing of an automobile or the like to fix it an automobile body or the like with
10 insulating vibrations generated in the tubing so as to prevent the vibrations from
being transmitted to the body.

Fig. 6 shows a side view of one example of a conventional vibration-proof
clamp. This conventional vibration-proof clamp has a plurality of clamp portions A1
and an attaching portion A2 adjacent to the clamp portions. The attaching portion A2
15 includes a plughole B and an engagement piece C, and allows a stud fixed to an
automobile body (not shown) to be inserted thereinto. Each of the clamp portions A1
has a main body 1 formed of a hard resin material, and the main body has a pair of
sidewalls and a bottom wall. An insertion opening 3 is defined between the opposed
ends of the sidewalls of the main body 1 to allow a tube body T to be passed
20 therethrough in an attaching or detaching operation of the tube body.

The main body 1 also includes a pair of anti-dropping pieces 4 each provided
at the corresponding end of the sidewalls. When the tube body T is inserted into the
main body 1 through the insertion opening 3, the anti-dropping pieces 4 are pressed
and deformed by the tube body. After the tube body T is fitted into a holding body 6
25 of a vibration-proof member 5, the anti-dropping pieces 4 are returned to their original
form. In this state, the anti-dropping pieces 4 act to prevent the tube body T from
dropping off.

The vibration-proof member 5 formed of a soft resin material includes the
holding body 6 for holding the tube body T fitted thereinto, a pair of coupling pieces 7
30 for coupling the holding body 6 to the inner surface of the main body 1, and a pair of
covering elements 8 for covering a part of the outer surface of the anti-dropping
pieces 4.

A cavity portion 10, 11 is formed between the main body 1 and the holding
body 6 of the vibration-proof member 5. The cavity portion 10, 11 acts to assure the
35 vibration-proof performance of the vibration-proof member 5.

This conventional vibration-proof clamp provides a high vibration-proof performance. The main body 1 and the holding body 6 are coupled by the covering elements 8 with a relatively large contact area. However, the holding body is coupled to the inner surface of the main body 1 only by the coupling pieces 7 or with a small
5 contact area. Thus, if the soft resin material of the coupling pieces 7 is degraded, the coupling pieces 7 can be released from the main body 1, or can be damaged. In addition, the holding body 6 can be damaged in the vicinity of the lower end of the anti-dropping piece 4. Due to the disadvantageous damage as described above, the conventional vibration-proof clamp has suffered from degradation in reliability.

10 The present invention is directed to solve this problem. It is therefore an object of the present invention to provide a vibration-proof clamp capable of achieving high vibration-proof performance with high reliability.

SUMMARY OF THE INVENTION

15 A vibration-proof clamp of the present invention comprises a housing member having a rectangular housing space, and an elastic tubing-retaining member housed in the space of the housing member and adapted to hold a tube body.

The tubing-retaining member includes a plurality of inner tubing-retaining surfaces, a channel provided between the adjacent tubing-retaining surfaces, and a
20 cavity formed within the tubing-retaining member.

When the tube body is vibrated and displaced, the cavity and the channel are operable to absorb the displacement of the tube body so as to provide vibration-proof performance.

The housing member may include a pair of inclined surfaces each extending
25 from the corresponding upper end thereof obliquely downward to define a tube-body insertion opening between the inclined surfaces.

The tubing-retaining surfaces of the tubing-retaining member may be formed in flat surfaces. Alternatively, the tubing-retaining surfaces may be formed with concave portions conformable with the tube body.

30 The channel of the tubing-retaining member may be formed to extend in the longitudinal direction of the tube body. The cavity of the tubing-retaining member may be formed to extend in the longitudinal direction of the tube body.

The housing member may include an undercut portion for retaining the tubing-retaining member.

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BRIEF DESCRIPTION OF THE DRAWINGS

Fig. 1 is an end view of a vibration-proof clamp according to an embodiment of the invention.

Fig. 2 is a top view of the vibration-proof clamp according to the embodiment
5 of the invention.

Fig. 3 is an end view of a housing member of the vibration-proof clamp according to the embodiment of the invention.

Fig. 4 and Fig 4 (a) is a sectional view taken along the line A-A of Fig. 3. Fig. 4 (b) illustrates the state when a tubing-retaining member is attached.

Fig. 5 is a schematic diagram showing the movement of the tubing-retaining member when a tube body is vibrated and displaced.
10

Fig. 6 is an end view of a conventional vibration-proof clamp.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENT

With reference to the drawings, embodiments of the present invention will now be described. Fig. 1 is an end view of a vibration-proof clamp according to a first
15 embodiment of the invention. Fig. 2 is a top view of the vibration-proof clamp. The vibration-proof clamp includes a plurality of clamp portions A1 and an attaching portion A2 adjacent to the clamp portions. The attaching portion A2 includes a plughole B and an engagement piece C, and allows a stud fixed to an automobile
20 body (not shown) to be inserted thereinto. Each of the clamp portions A1 includes a housing member 20 formed of a hard resin material, and a tubing-retaining member 30 for holding a tube body T fitted into the housing member 20.

In each of the clamp portions A1, the housing member 20 formed of a hard resin material has a bottom wall 20b, a pair of sidewalls 20a and a pair of top walls
25 20c. A rectangular housing space is defined by the bottom wall 20b, the pair of sidewalls 20a and the pair of top walls 20c.

The ends of the top walls 20c of the housing member 20 have a pair of inclined surfaces 22 extending obliquely downward, respectively. An insertion opening 21 is defined between the pair of inclined surfaces 22 of the housing
30 member 20 to allow the tube body T to be passed therethrough in an attaching or detaching operation of the tube body. Each of the inclined surfaces 22 is formed to have a thickness less than the sidewalls 20a and the top walls 20c so as to be elastically deformed when the tube body T passes through the insertion opening 21.

Fig. 3 illustrates the housing member 20 in the state before the tubing-retaining member 30 is attached thereto. Fig. 4(a) is a sectional view taken along the
35

line A-A, wherein the housing member 20 is provided with an undercut portion for reliably retaining the tubing-retaining member 30 when the tubing-retaining member 30 is attached to the housing member later. Fig. 4(b) shows the state when the tubing-retaining member is attached to the housing member.

5 Returning to Fig. 1, the tubing-retaining member 30 is housed in the inner space of the housing member 20. The tubing-retaining member 30 is formed of an elastic soft resin material, and is in contact with the sidewalls 20a, the bottom wall 20b, the top walls 20c and the inclined surfaces 22. The tubing-retaining member 30 may be made by rubber. An opening 33 is provided in the upper portion of the tubing-
10 retaining member 30 to allowing the tube body T to be passed therethrough in an insertion operation of the tube body. The opening 33 has a width shorter than the outside diameter of the tube body T to allow the tube body to be passed therethrough by a push-in operation but to prevent the tube body installed in place from being readily pulled out therethrough.

15 A bottom channel 35b is formed in the bottom surface of the tubing-retaining member 30, and a side channel 35a is formed in each of the side surfaces of the tubing-retaining member 30. A downward inclined surface 36a as a tubing-retaining surface is formed between the bottom channel 35b and each of the two side channels 35a. Further, an upward inclined surface 36b as a tubing-retaining surface
20 is formed between the top opening 33 and each of the two side channels 35a. The center portion surrounded by 4 inclined surfaces 36a, b defines a space 34, and the tube body T can be installed in this cavity 34. The distance between each of two sets of the opposed inclined surfaces 36a and 36b is slightly smaller than the outside diameter of the tube body T to allow the tube body T installed in the cavity 34 to be
25 held between the opposing inclined surfaces. The tube body T is held in the cavity 34 by these four inclined surfaces 36a, b.

 While each of the inclined surfaces 36a, b in the aforementioned embodiments has been formed in a flat surface, each of the inclined surfaces 36a, b may be formed in a concave surface conformable with the tube body T.

30 Within the tubing-retaining member 30, an upper cavity 38 is formed between the opening 33 and each of the sidewalls 20a, and a lower cavity 37 is formed somewhere between the bottom channel 35b and each of the sidewalls 20a. The pair of cavities 37, 38 facilitate elastic deformation of the tubing-retaining member 30. When the tube body is fitted into the tubing-retaining member 30, the upper cavities

38 are mainly deformed to allow the tube body T to be received in the tubing-retaining member 30.

When the tube body T is vibrated and displaced, the channels 35a, b and the cavities 37, 38 are operable to absorb the vibration. More specifically, when the tube body T is displaced sideward, the corresponding side channel 35s can be mainly deformed to absorb the displacement. When the tube body T is displaced downward, the bottom channel 35 can be mainly deformed. Further, when the tube body T is displaced obliquely, the corresponding inclined surface 36a, b and the corresponding cavity 37, 38 can be deformed to absorb the displacement.

In this vibration-proof clamp, vibration-proof performance is enhanced by the channels 35a, b and cavities 37, 38 formed in the tubing-retaining member 30.

The operation of attaching tubing to a vibration-proof clamp will be described below.

When a tube body T is fitted into the tubing-retaining member 30, the inclined surfaces 22 are pressed and bendingly deformed by the tube body T. The opening 33 of the tubing-retaining member 30 is expanded by the tube body T, and the upper cavities 38 are pushed and deformed.

After the tube body T is fitted into the space 34 in the tubing-retaining member 30, the inclined surfaces 22 are deformed and returned to their original shapes, and the width of the opening 33 is returned to former state. Thus, the tube body T is retained by the four inclined surfaces 36a, b so as not to drop off.

Fig. 5 is a schematic diagram showing the movement of the tubing-retaining member 30 when the tube body T is vibrated and displaced. Fig. 5 (a) shows the movement of the tube body T when the tube body T is displaced downward. When the tube body T is displaced downward, the tube body T pushes the inclined surfaces 36a downward to increase the distance therebetween and expands the lower channel 35b, so as to absorb the displacement. When the tube body T is displaced sideward, the tube body T pushes the corresponding inclined surfaces 36a, b to increase the distance therebetween and expands the corresponding side channel 35a, so as to absorb the displacement. Fig. 5 (b) shows the movement of the tube body T when the tube body T is displaced obliquely downward. When the tube body T is displaced obliquely, the tube body T pushes the corresponding inclined surface 36a downward to deform the corresponding cavity 37, so as to absorb the displacement. Thus, even if the tube body T is vibrated and displaced in any direction, the vibration is absorbed by the channels 35a, b and the cavities 37, 38.

Thus, this vibration-proof clamp can provide enhanced vibration-proof performance by the channels 35a, b and cavities 37, 38 formed in the tubing-retaining member 30.

As described above, the present invention can provide a vibration-proof
5 clamp capable of achieving high vibration-proof performance with high reliability.

CLAIMS

I Claim

1. A vibration-proof clamp comprising:
a housing member having a rectangular housing space; and
5 an elastic tubing-retaining member housed in said space of said housing member and adapted to hold a tube body, said tubing-retaining member including a plurality of inner tubing-retaining surfaces, a channel provided between the adjacent tubing-retaining surfaces, and a cavity formed within said tubing-retaining member, wherein
10 when said tube body is vibrated and displaced, said cavity and said channel are operable to absorb the displacement of said tube body so as to provide vibration-proof performance.
2. A vibration-proof clamp as described in claim 1, wherein said housing member includes a pair of inclined surfaces each extending from the corresponding upper end thereof obliquely downward to define a tube-body insertion opening
15 between said inclined surfaces.
3. A vibration-proof clamp as described in claim 1, wherein said tubing-retaining surfaces of said tubing-retaining member are formed in a flat surface.
4. A vibration-proof clamp as described in claim 1, wherein said tubing-retaining surfaces are formed with a concave portion conformable with said tube
20 body.
5. A vibration-proof clamp as described in claim 1, wherein said channel of said tubing-retaining member is formed to extend in the longitudinal direction of said tube body.
6. A vibration-proof clamp as described in claim 1, wherein said cavity of
25 said tubing-retaining member is formed to extend in the longitudinal direction of said tube body.
7. A vibration-proof clamp as described in claim 1, wherein said housing member includes an undercut portion for retaining said tubing-retaining member.

FIG. 1

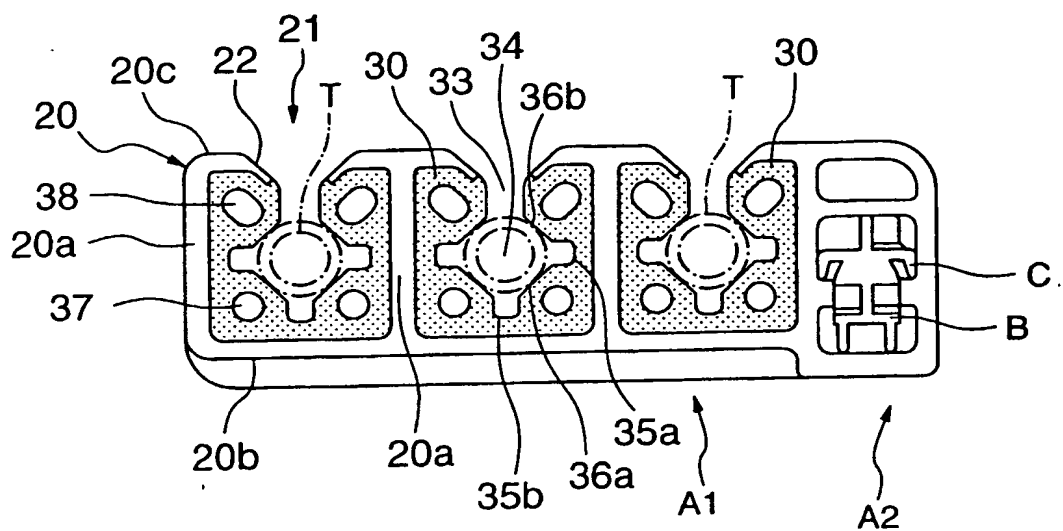
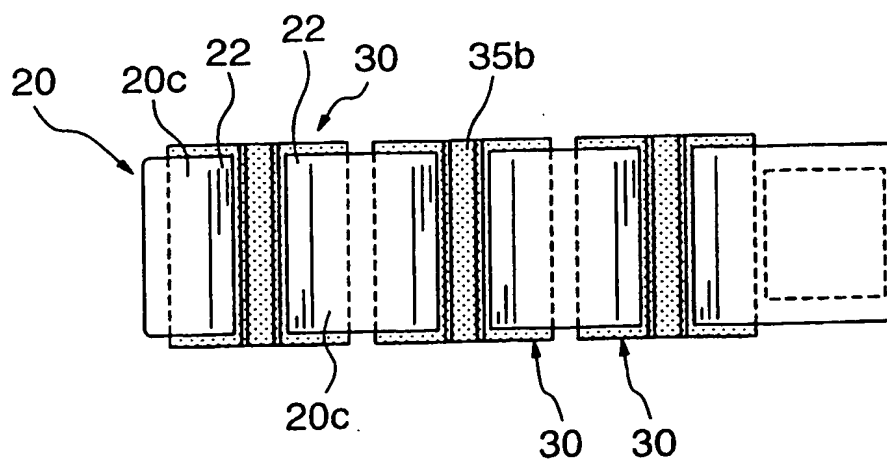


FIG. 2



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FIG. 3

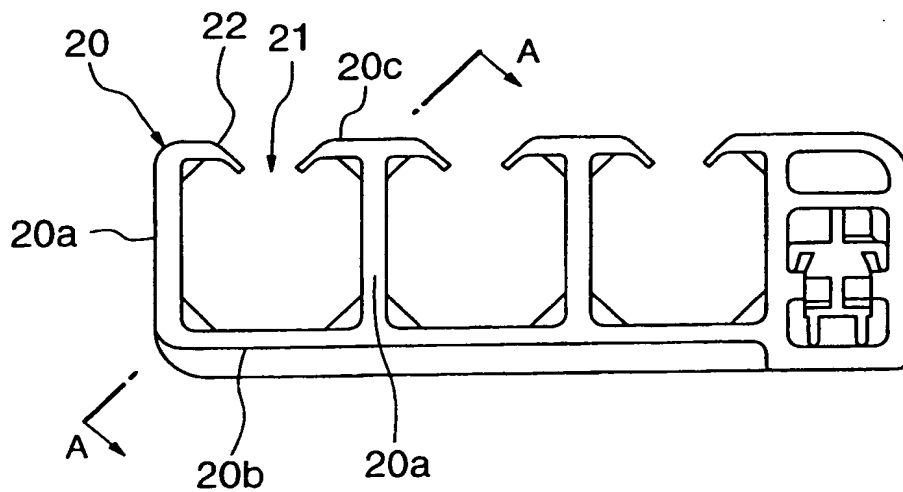


FIG. 4(a)

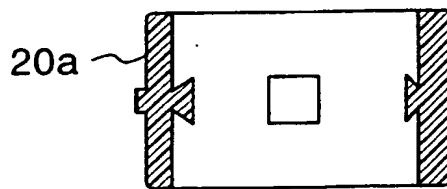


FIG. 4(b)

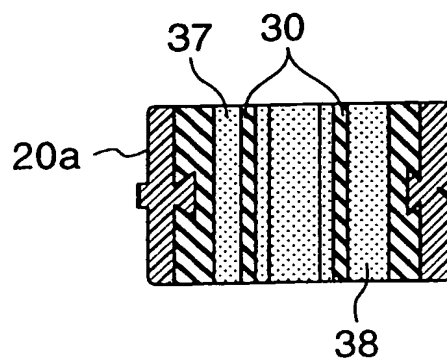


FIG. 5(a)

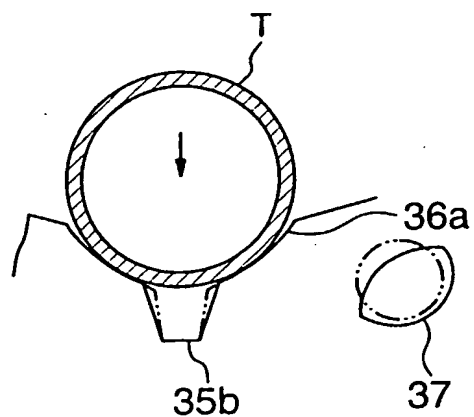


FIG. 5(b)

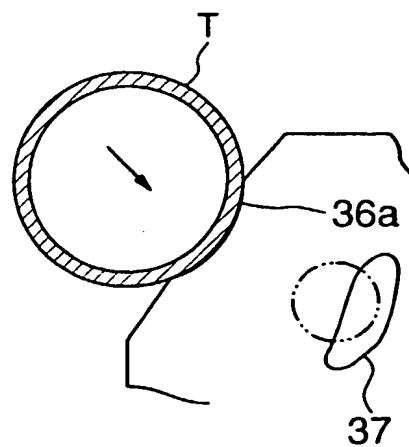
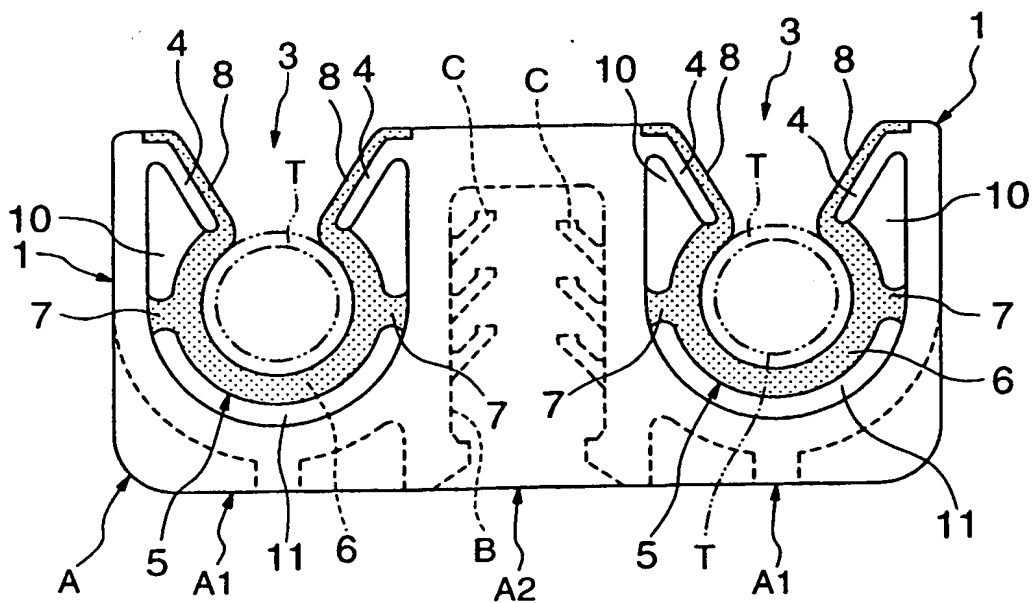


FIG. 6



INTERNATIONAL SEARCH REPORT

International Application No

PC 1, 03 02/09332

A. CLASSIFICATION OF SUBJECT MATTER

IPC 7 F16L3/13 F16L3/22

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 7 F16L

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, WPI Data, PAJ

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	GB 2 200 426 A (UNITED CARR GMBH TRW) 3 August 1988 (1988-08-03)	1, 3, 5, 6
Y	abstract; figure 3 ---	2, 4, 7
X	WO 94 16260 A (SEBERT KARL) 21 July 1994 (1994-07-21)	1, 3, 5, 6
	abstract; figure 1 ---	
Y	EP 1 013 978 A (TRW AUTOMOTIVE ELECTRON & COMP) 28 June 2000 (2000-06-28)	2
	column 4, line 10 - line 14; figure 1 ---	
Y	US 4 566 660 A (ANSCHER JOSEPH ET AL) 28 January 1986 (1986-01-28)	4
	column 7, line 60 - line 65; figure 5 ---	
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☒ Further documents are listed in the continuation of box C.☒ Patent family members are listed in annex.

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Date of the actual completion of the international search

22 July 2002

Date of mailing of the international search report

31/07/2002

Name and mailing address of the ISA

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INTERNATIONAL SEARCH REPORT

Inter national Application No

PC, US 02/09332

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
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